

File name: X23-575_867_603____GEO_EN__005____RVTO_MARCO_LUNETA__B-GUSS_KW29___170714_SE376_ACC_141020_003.CATPart









Analize made against this part file name.

Affected areas









General aspect with BIW in show





Next analize made against this part file name.

- 💑 5N0_035_570PCA_TMP_004_377_FILTROS_FM_LAT_IZQ_SE376_26022014(5N0_035_570PCA_TMP_004_377_FILTROS_FM_LAT_IZQ_SE376_26022014_	.1)
/=‱\$pinn_npp_pinkry_iille_nna_pivo_thitrop_linitry_nek_pepivo_sonssnitt (pinn_npp_pinkry_iille_nna_pivo_thitrop_linitrop_li	H, 1)

Minimum gap in X direction 4.0 mm against gass canal Minimum gap in Y direction 5.3 mm against B face







General aspect with BIW in show







Product1								
⊳-‰ 575_867_603_	GEO_EN005_	RVTO_MARCO_LUN	ETAB-GUSS_KW29_	170714 (575_867_603_	GEO_EN005	RVTO_MARCO_LUN	IETAB-GUSS_KW29_	170714.1)
 ₩ 575_035_225	APCA_TMP_008_	376_AMPLIFICADOR_FM	2SE376_23042014	4 (575_035_225_A_	PCA_TMP_008_376	_AMPLIFICADOR_FM2_	SE376_23042014	.1)
►- 🌄 5F0_945_097_[DDMU_TM002	_376_3LF_POSICION_37	5200314	(5F0_945_097_D	DMU_TM002_376	5_3LF_POSICION_376_	200314	.1)
- 🗞 5N0_035_570_	PCA_TMP_004_	_377_FILTROS_FM_LAT_I	ZQ_SE376_26022014	(5N0_035_570	_PCA_TMP_004_377	_FILTROS_FM_LAT_IZQ	_SE376_26022014	
+ 🐜 5N0_035_570_	PCA_TMP_009_	_376_FILTROS_FM_LAT_[DER_SE376_26022014	4 (5N0_035_570	PCA_TMP_009_376	FILTROS_FM_LAT_DE	R_SE376_26022014	.1)
<mark>: •</mark> \$\$\$\$575_035_225_	PCA_TMP_015_	376_AMPLIFICADOR_FM:	1SE376_02072014	4 (575_035_225	PCA_TMP_015_376	_AMPLIFICADOR_FM1_	SE376_02072014	
-Applications								

Analize made against this parts file names. Simmetrical (the two prviews files) parts, same isues.



Next analize made against this part file name.



S75_867_603___GEO_EN__005____RVTO_MARCO_LUNETA__B-GUSS_KW29___170714 (575_867_603___GEO_EN__005____RVTO_MARCO_LUNETA__B-GUSS_KW29___170714.1)

S75_035_225_A__PCA_TMP_008_376_AMPLIFICADOR_FM2___SE376_23042014_____(575_035_225_A__PCA_TMP_008_376_AMPLIFICADOR_FM2___SE376_23042014_____.1)

S75_035_225_A__PCA_TMP_008_376_3LF_POSICION_376___200314______(5F0_945_097_D__DMU_TM__002_376_3LF_POSICION_376___200314______.1)

S75_945_097_D__DMU_TM__002_376_3LF_POSICION_376___200314_______



Affected area

ACC REODUCT-ENGINEERING Proximity report

General aspect with BIW in show



NO CLASH OR PROXIMITY UNDER 10mm



Next analize made against this part file name .

-	GEO EN DOS	DVTO MARCO LUNET	N R.CHSS KW20	170714 (575 867 603	GEO EN 005		ETA B.CUSS KW20 170714-1)
	PCA_EN034	AUSSENTEIL_OBEN	_SE376_KW37_201	40908_(575_827_105	PCA_EN034	AUSSENTEIL_OBEN	SE376_KW37_201409081)
1 102-102/_103	_PCA_IM_000		_253/0_KW24_201	40/10_(3/3_02/_103_	PCA_IM_000		CKWZ4_Z0140/101)
+- , 575_827_115	PCA_EN025	AUSSENTEIL_UNTEN	_SE376_KW33_201	40814_(575_827_115_	PCA_EN025	AUSSENTEIL_UNTEN	SE376_KW33_201408141)
+- 575_827_115	PCA_TM005	AUSSENTEIL_UNTEN	_SE376_KW29_201	40718_(575_827_115_	PCA_TM005	AUSSENTEIL_UNTEN_	SE376_KW29_201407181)
4- 575_827_143	PCA_EN007	SCHLOSSVERSTARKUN	G_SE376_KW33_20	140814_(575_827_143_	PCA_EN007	SCHLOSSVERSTARKU	ING_SE376_KW33_201408141)
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Clerance 0.5mm

PLEASE SPECIFY IF 0.413 IT COULD BE CONSIDERED CORRECT, OR, WE SHOULD PASS TO 0.5mm.



Clerance 0.4-0.5mm

It is correct. This will be an adjustment area





Side ribs proximity 1mm minimum.





PLEASE SPECIFY IF THE 1.5mm GAP IS GOOD ENOUGH.



GAP 1.5 mm







PLEASE SPECIFY IF THE3 mm GAP IS GOODo.k.ENOUGH.o.k.

3mm gap between B face and EOP of sheet metal part on the upper ligne.









Clerance 1mm with hayon stiffner



3mm









NEXT analize made against this parts file names.









Please specify the correct gap (rib high constant 5mm).



Same remarks as for the previews part





Product 1								
- 575 867 603	GEO EN 005	RVTO MARCO LUNETA	B-GUSS KW29	170714 (575 867 603	GEO EN 005	RVTO MARCO LUNE	TA B-GUSS KW29	170714.1)
┝-∜ \$75_827_105	PCA_EN034	_AUSSENTEIL_OBEN	_SE376_KW37_2014	0908_(575_827_105	_PCA_EN034	_AUSSENTEIL_OBEN	_SE376_KW37_20140	9081)
<mark>- ∙‱</mark> 575_827_105	PCA_TM006	_AUSSENTEIL_OBEN	_SE376_KW29_2014	0718_(575_827_105	_PCA_TM006	_AUSSENTEIL_OBEN	_SE376_KW29_20140	7181)
+- 575_827_115	PCA_EN025	_AUSSENTEIL_UNTEN	SE376_KW33_2014	0814_(575_827_115	_PCA_EN025	_AUSSENTEIL_UNTEN	_SE376_KW33_20140	8141)
+- 575_827_115	PCA_TM005	AUSSENTEIL_UNTEN	_SE376_KW29_2014	0718_(575_827_115	_PCA_TM005	_AUSSENTEIL_UNTEN	_SE376_KW29_20140	7181)
+- 575_827_143	PCA_EN007	_SCHLOSSVERSTARKUNG	_SE376_KW33_201	40814_(575_827_143	PCA_EN007	SCHLOSSVERSTARKUN	JG_5E376_KW33_201	408141)
-Applications								
🔶-Measure								
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Parts in version - same remarks as for the previous part analize - in the proximity with the upper backcover trim the sheet metal parts are identical.



Next analize made against this part file name .





Remark: Possible issue for style surfaces.



Apearence - not constant gap in this area





Next analize made against this part file name .

Ι

Product1 	MARCO LUNETA B-GUSS KW/29 170714 (575 867 603 GEO EN 0 ST_GASFEDERSE376_KW33_20140814_ (575_827_171PCA_EN_009	05 RVTO MARCO LUNETA B-GUSS KW/29 170714-1) 9VERST_GASFEDERSE376_KW33_20140814_,1)
PLEASE SPECIFY IF THE 4.5 mm GAP IS GOOD ENOUGH.	Clerance 4.5mm in X direction	n N-4.489mm



Clerance 4.5mm in X direction

PLEASE SPECIFY IF THE 3.3 mm GAP IS GOOD ENOUGH.



Gap 3.3mm in Z direction.





Next analize made against this part file name .

Product1								
+-% 575_867_603	GEO_EN005	_RVTO_NARCO_LUNETA	B-GUSS_KW29	170714 (575_867_603_	GEO_EN005	RVTO_MARCO_LUN	ETAB-GUSS_KW	29170714.1)
- % 575_827_171	PCA_TM002	_VERST_GASFEDER	_SE376_KW29_201 _SE376_KW29_201	140718_(575_827_171 	PCA_TM002	VERST_GASFEDER	SE376_KW29_;	201407181)
L _{Applications}								:01408141)
								201407181)
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								201407181)
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					. 0			0_201407241)

Parts in version - same remarks as for the previous part analize - in the proximity with the upper backcover trim the sheet metal parts are identical.



Next analize made against this parts file names. Simmetrical (the two prviews files) parts, same isues.







NEXT analize made against this parts file names.

			- CEO EN 2015		
-4, 575_827_171PCA_EN_010	VERST_GASFEDER_	5E376_KW38_20140917_(575_827_171_	PCA_EN010	VERST_GASFEDER_	
	SCHARNIERVERST_	SE376_KW38_20140917_(575_827_179_	PCA_EN022_	SCHARNIERVERST_	SE376_KW38_201409171)
+	SCHARNIERVERST_	5E376_KW38_20140917_(575_827_180_	PCA_EN022	SCHARNIERVERST_	SE376_KW38_201409171)
+ 575_827_487PCA_EN018		5E376_KW38_20140917_(575_827_487	PCA_EN018	EINSATZTEIL	_SE376_KW38_201409171)
+		5E376_KW38_20140917_(575_827_488	PCA_EN018	EINSATZTEIL	_SE376_KW38_201409171)
Applications Measure		v3.162mm v4.4	<mark>89mm</mark>		



Next analize made against this parts file names. Simmetrical (the two prviews files) parts, same isues.

¢.	.	75 a	867	603	GEO	EN	005	RVTC	MARCO	LUNETA	A B-GUS	S KW29	9 170	714 (57	5 867	603	GEO EN	V 0	05	RVTO	MARCO	LUNETA	B-GUSS	KW29	17071	4.1)
þ	-	75_8	827_	179	PCA_	_EN	_021	_SCHA	RNIERVEI	RST	_SE376_)	KW33_2	0140814	4_(575_	_827_1	.79	PCA_EN_	_021		SCHARN	IERVERS	TSE	376_KW3	3_2014	08141)
þ	-	75_8	827_	179	PCA_	_тм_	_006	_SCHA	RNIERVE	RST	_SE376_I	KW29_2	20140710	8_(575]	_827_1	.79	PCA_TM_	_006	5	_SCHARN	JIERVERS	sts	E376_KW2	29_2014	07181	I)
þ	-	75_8	827_	180	PCA_	_EN	_021	_SCHA	RNIERVEI	RST	_SE376_)	KW33_2	0140814	4_(575_	_827_1	.80	PCA_EN_	_021		_SCHARN	IERVERS	TSE	376_KW3	3_2014	08141)
þ	-	75_8	827_	180	PCA_	_тм_	_006	_SCHA	RNIERVE	RST	_SE376_I	KW29_2	20140710	8_(575	_827_1	.80	PCA_TM_	_006	5	_SCHARN	IERVERS	STSI	E376_KW2	29_2014	07181	I)





GAP mini 0.5mm on the rib (rib high 5mm) GAP mini 4.5mm with the B surface of the part.





NEXT analize made against this parts file names.





Next analize made against this part file name.

Product1						
575_867_603_	GEO_EN005	RVTO_MARCO_LUNETAB-GUSS_KW29_	170714 (575_867_603_	GEO_EN005		9170714.1)
575_867_769_	DMU_EN006	2MM_Y_FLAP_RED_5MM_080714	(575_867_769	DMU_EN006	2MM_Y_FLAP_RED_5MM_080714	.1)
		Солония и сол	GAP mini 6mm			





NEXT analize made against this parts file names.





Just for information







Next analize made against this part file name.





NEXT analize made against this parts file names.





Gap mini 2.4mm on the technical area General gap 2.5mm.





0.2mm colission



Proximity in Z direction 2mm







Next analize made against this part file name.



Not constant gap with roof linner





NEXT analize made against this parts file names.





Gap constant mini 6mm





Next analize made against this part file name.















Should we try to reach the yellow limit?





NEXT analize made against this parts file names.





Please specify the correct gap (rib high constant 5mm).







Please specify the correct gap (rib high constant 5mm).







Please specify the correct gap (rib high constant 5mm).













Please specify the correct gap (rib high constant 5mm).







Please specify the correct gap

(rib high constant 5mm).



Proximity report









Please specify the correct gap

(rib high constant 5mm).











NEXT analize made against this parts file names.

Just for information





NEXT analize made against this parts file names.





NEXT analize made against this parts file names.









PLEASE GIVE US PUNCTUAL ANSWERS FOR EACH AREA THAT WE ANALIZED, AND, IF THERE ARE MORE OTHERS REQUESTS PLEASEDO NOT HESITATE TO ASK US MODIFICATIONS.

THANK YOU IN ADVANCE